

Processing Capabilities

CNC Milling

- 2 Haas VF-10 Machining Centers
32"x120", 15,000rpm
- 1 Haas VF-3ss 20"x40", 12,000 rpm
- 2 Viper Machining Centers
V-2030 30"x80", 6,000 rpm
V-1500 30"x60" 8,000 rpm
- Viper V-1500
30"x60", 3,000 rpm
- Hurco
20"x30", 3,000 rpm
- Harding
20"x30", 3,000 rpm
- Topper
10"x15", 6,000 rpm

CNC Turning

- Supermax GT-250 MA
12 Stations per turret
live tooling on 12 stations
Chuck Size 8"
Max turning 13.7"
Turning Length 22"
Spindle bore 2.05"
3,500 rpm

Manual Milling Machine

- VecTray Knee Mill
Table size 9"x 49"

Fabrication

- 165 Ton Hydraulic Press Brake
- Tube Bending capacity 3"
- Mig Welder
- Tig Welder
- Iron Worker

Water Jet Cutting

- 10' x 20' table 60,000 psi
- 6" thick aluminum capacity

Plasma Cutter

- 96" x 400" table
- 120" x 600 " table
- Cutting capacity up to 5/8 aluminum

Paint Booth

- 14' wide x 22'deep x 8' height
- 2 Gal & Quart cup pressure pot, HVLP spray
- Latex capable with airless
Enamels- Lacquers
Poly's- Polane
Themel

CTL Line Capabilities

- Leveler CTL 60' wide 40' length
- Thickness .020-.156

Band Saw Cutting

- Doall Circle Saw cut up to 16" thick
- Hem Saw up to 16" diameter

Acra Cut

- Schelling cutting area 14' width x 20' length
- Schelling cutting area 14' width x 156" length
- Schelling cutting area 72" width x 165" length
- Schelling cutting area 168" width x 168" length
- Up to 8" thick

Eisele Cut Off Saw

- 6" diameter
- Cutting Area 6"x 9" max

Heavy Plate Saw

- Tysman 24' bed x 16" thick x 40' length
- Tysman 16" thick cutting area 24' long

Shearing

- Shear .016—.188 all materials
- Ability to cut up to 12'

Blanchard Grinding

- 42" Rotary Surface Grinder

Polishing

- Timesaver F100 polishing w/ sand paper
Stocking grit 80/120/150/220/400,brushed polished

Finishing

- Tumbler Finisher

Pierce Aluminum

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